

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the specification beginning at page 7, line 16, as follows:

Having described some of the preferred characteristics of the present invention, the process for forming undergarment or brassiere 10, includes at least the following steps. First, fusing or adhering adhesive layer 40 to a surface of support layer 30, then cutting or shaping the fused adhesive-support layer into a desired shape, thereafter fusing or adhering the cut adhesive-support layer to a surface of transparent layer 20.

Subsequently, forming breast supporting cup portions 50 of the undergarment, preferably by a subsequent molding action. The formed undergarment or brassiere 10 when worn has the support layer extending primarily under a wearer's breasts along the lower and side breast profile to provide an optimal balance of comfort and support, while the transparent layer provides the requisite sensual appeal. The support layer may be shaped to only extend under and along a lower and side breast profile of a wearer's breasts when the undergarment is worn, as shown in Figure 1.